

Date: Wednesday, 5/31/2006 7:39:38 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	RESTRICTOR ELBOW
Job Number	27300			
Estimate Number	10927			
P.O. Number	N/A		Part Number	D2005011
This Issue	5/31/2006	S.O. No. :	Drawing Number	D2005 REV C
Prsht Rev.	NC		Project Number	N/A
First Issue	/ /	Type : SMALL /MED FAB	Drawing Revision	C
Previous Run	:		Material	N/A
Written By	<i>See document below</i>		Due Date	6/30/2006
Checked & Approved By	<i>6.05.31</i>		Qty:	5
Comment	Est. B99.08.24	Re-format DM/EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	AN8338J	Elbow, Bulkhead-M-Flare
-----	---------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Elbow, Bulkhead-M-Flare

Pick:

Qty	Part Number	Description	Batch
1	AN833-8J	Elbow	<i>M17614</i>

2.0	D2005003	Restrictor
-----	----------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Restrictor

Pick:

Qty	Part Number	Description	Batch
1	D2005-003	Restrictor	<i>B19073</i>

SAD 06:06:15 5

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-011

Press fit D2005-003 restrictor in place as per Dwg. D2005-011

Note: (15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeen hammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-011

SAD 06:06:15 5

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 

Date: 06/04/23

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Wednesday, 5/31/2006 7:39:38 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR ELBOW

Job Number: 27300

Part Number: D2005011

Job Number:



Seq. #:	Machine Or Operation:	Description :
5.0	PACKAGING 1	PACKAGING RESOURCE #1
6.0	DC	DOCUMENT CONTROL
		Comment: DOCUMENT CONTROL Identify and Stock Location: <u>15</u> <u>5</u> Comment: DOCUMENT CONTROL Inspection Level 21 <u>5</u>

Job Completion



5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

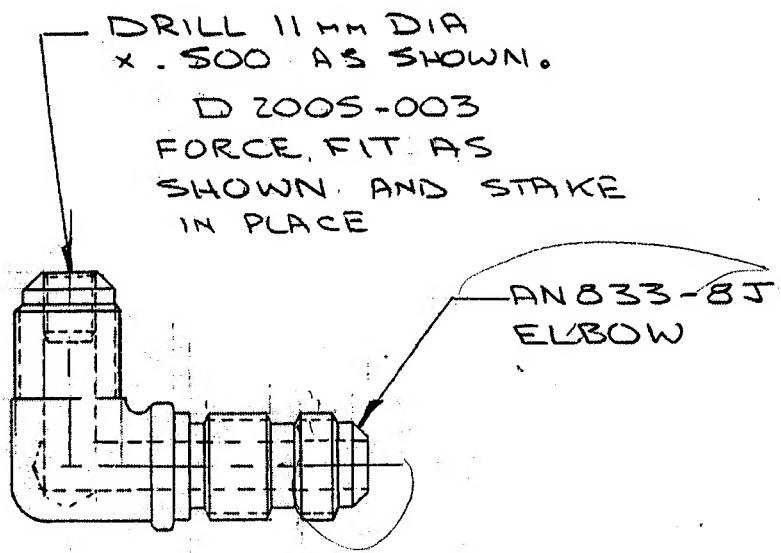
DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-011
DATE 96.04.17	TITLE	SCALE RESTRICTOR ELBOW

SHEET 1 OF 1

C REDRAWN 96.04.17 *[Signature]***RELEASED**

97/01/03 DS

DETAIL OF D2005-011SCALE 1:1

SHOP COPY
RETURN TO
ENGINEERING
INCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27300